

Date: Thursday, 6/5/2008 12:46:43 PM  
 User: David Duval

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FORWARD GUIDE PLATE		
Job Number	: 05029		Part Number	: D358911		
Estimate Number	: 13366		Drawing Number	: D3589 PROTO 08.06.05		
P.O. Number	:		Project Number	: VR0004		
This Issue	6/5/2008	S.O. No. :	Drawing Revision	: PROTO		
Prsht Rev.	: NC		Material	:		
First Issue	1 /	Type : R & D SM/MED FAB	Due Date	6/12/2008	Qty:	2 Um: Each
Previous Run	:					
Written By	: M 08/06/05					
Checked & Approved By	:					
Comment	: Est Rev:A 08-06-05 new issue DD verified by:ec					

## Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :	
1.0	M304S16GA	304/316 .063 Sheet	
		Comment: Qty.: 0.0483 sf(s)/Unit Total : 0.0966 sf(s) 304/316 .063 Sheet batch: 106860	HB 8-6-6
2.0	WATER JET	FLOW WATER JET	
		Comment: FLOW WATER JET 1-Cut as per Dwg D3589 Dwg Rev: <u>PROTO</u> Prog Rev: <u>PROTO</u>	 
		2-Deburr if necessary	
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	HB 8-6-6
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<u>1068-06-06</u>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: Form as per dwg D3589 using DT9021	<u>1068-06-06</u> 

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FORWARD GUIDE PLATE

Job Number: 05029

Part Number: D358911

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5



INSPECT WORK TO CURRENT STEP

ENGINEERING  
APPROVAL



Comment: INSPECT WORK TO CURRENT STEP

7.0 PACKAGING 1



PACKAGING RESOURCE #1

FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

PD 08-06-06 (2)

8.0 QC21



FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

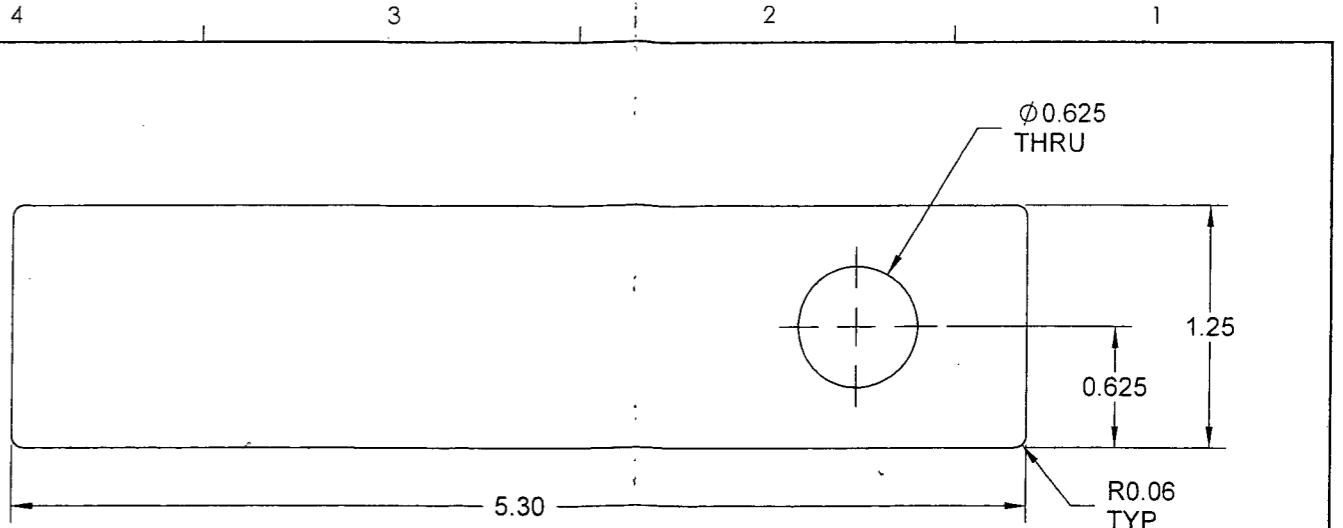
1A 08.06.09 Prototype

Job Completion

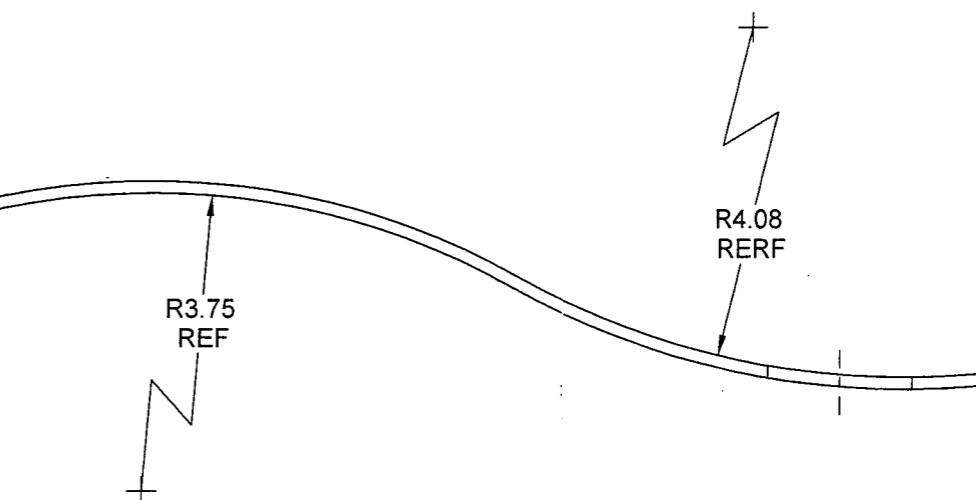


charge to W/0 #00224

MF 08-06-13



D3989-11F FORWARD GUIDE PLATE  
FLAT PATTERN



D3989-11 FORWARD GUIDE PLATE

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
06.06.05

**11F NOTES:**  
AISI 304/316 STAINLESS STEEL SHEET,  
PER AMS 5513 OR AMS 5524,  
OR MIL-S-5059 (ANNEALED) 2B FINISH  
16 GAUGE (0.063 THICK),  
(REF. DART SPEC M304S16GA)  
ONE  
YES: PER DART QSI 018 UNLESS  
NOTED  
HES UNLESS OTHERWISE NOTED  
ARP EDGES: 0.005 TO 0.010 MAX  
ATION: N/A  
.10 lbs EACH  
SHAPE PER DTXXXX TEMPLATE

DESIGN		<b>DART AEROSPACE LTD</b>
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO.
MFG. APPR.		<b>D3789</b>
APPROVED		REV. A
DE APPR.		SHEET 6 OF 8
DATE	<b>08.05.29</b>	SCALE
		<b>1:1</b>
		<b>FORWARD GUIDE PLATE</b>
		<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>

DART AEROSPACE LTD	Work Order:	05024
Description: FORWARD GUIDE PLATE	Part Number:	D3589-11
Inspection Dwg:	Rev: PROTO TYPE	Page 1 of 1

## **FIRST ARTICLE INSPECTION CHECKLIST**

## X First Article      Prototype

Measured by: <u>AB</u>	Audited by: <u>JD</u>	Prototype Approval: _____
Date: <u>8-6-06</u>	Date: <u>08-06-06</u>	Date: _____

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	